Technical Specifications
HOT MELT ADHESIVE DR 2004

1. Product name:
   Hot-melt EVA based adhesives DR 2004

2. Supplier
   TECE Dekor A.S.
   Bursa Org. San. Bölgesi 75. Yil Bulvari No:12
   Nilüfer/Bursa/ Turkey
   Tel: +90 224 242 2100(pbx)
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3. Description
   ▪ Hot melt adhesive is special glue which is used during the application of edgebanding to the panel in edgebanding machines.
   ▪ This adhesive can be used for PVC edgebanding and veneer edgebanding application.
   ▪ The panel can be plywood, MDF, or Chipboard.

4. Specifications:
   Color: It can be white, natural wood color, black or another other color requested by the customer.

   Machinery: This hot melt has been used on many kinds of edgebanding machines. From Homag to SCM, from Turanlar to other brands in the world. All results have been satisfactory as long as the application method is right.

   View: Solid round pellets.

5. Application temperature
   180-200 ℃ should be set in the edgebanding machine.
6. Technical Specifications

**Viscosity (CPS):** 65.000 mPa.s

**Softening point:** 100ºC±3ºC

**Machine Feed Speed:** 20-30 meter / minute

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8. Packaging

25 kg Kraft paper bag or PE bag customize

9. Storage

Dry and cool area, it can be stored for 12 months period.

10. Technical Services

In case you need any technical support, please contact TECE at
Tel: +90 224 242 2100
Fax: +90 224 243 8525